CAUTION
Read complete instructions before operating.
Please file for future reference.
MODEL OM 3510 SPECIFICATIONS

Input volts: 120/208-230/460/575v, 60Hz
Max current:
- 20Amps (at 120V, 1 ½ HP, single phase)
- 5.2 amps (at 208-230V, 1 ½ HP, 3 phase)
- 2.6 amps (at 460V, 1 ½ HP, 3 phase)
- 6.8 Amps (at 208-230V 2 HP, 3 phase)
- 3.4 Amps (at 460V, 2 HP, 3 phase)
- 9.6 Amps (at 208-230V, 3 HP, 3 phase)
- 4.8 Amps (at 460V, 3 HP, 3 phase)
- 3.9 Amps (at 575V, 3 HP, 3 phase)

Motor:
- 1 ½ HP TEFC
- 2 HP TEFC
- 3 HP TEFC

Dimensions:
- 81" h X 26"w X 26"l
- 102" h X 26"w X 26"l W/ Stand

Shipping Wt: 340lbs
Actual Wt: 310lbs*

*Add 35lb. per charcoal module as option

PACKAGE CONTENTS
1 Ea. OM 3510 Unit
1 Ea. Owner’s Manual

PRE-OPERATING INSTRUCTIONS
1. Cut banding material and remove cardboard and plastic from unit. Remove unit from shipping skid.
2. Inspect unit for shipping damage and report any damage to freight company.

INSTALLATION INSTRUCTIONS

A. WALL MOUNT
1. Remove four 5/16" bolts from sides of cabinet near top and bottom of unit.
2. Use bolts removed in Step 1 to secure wall mount brackets to unit as shown in FIG. 1.
3. Locate an installation site that will provide for the following:
   - A solid structure, capable of supporting the weight of the unit.
   - Three feet of unobstructed exhaust space from the outlet of the unit.
   - Easy access to service panels and unit inlet. As near as possible to the source of oil mist unit to be captured.
4. Mark location of mounting holes on the surface to which unit is to be mounted. See FIG. 2 for hole pattern. Drill holes that are sized correctly for hole pattern in mounting hardware.

CAUTION: The size and weight of the OM 3510 requires two persons or mechanical means to lift and hold during mounting.

B. FLOOR MOUNT

NOTE: The optional base assembly (Part No. 38046-02) is required for floor mount installation.
1. locate an installation site on a level surface that will meet the requirements listed in Step 3 of the wall mounting instructions.
2. Set the base in place and lift the unit onto the base. CAUTION: The size and weight of the OM 3510 requires two persons and/or mechanical means to lift and hold during mounting.
3. Connect the unit to the oil mist source as explained in Step 6 of the wall mounting instructions.

D. CEILING MOUNTING

NOTE: The optional ceiling mounting kit (Part No. 38049-02) is required for ceiling mount installation.
1. Remove the two 5/16” bolts from the side of the cabinet at the outlet end
2. Use the bolts removed in Step 1 to secure the ceiling mount brackets to the unit as shown in FIG. 3.
3. Locate an installation site that will meet the requirements listed in Step 3 of the wall mounting instruction.
4. Firmly secure four lengths of 3/8" threaded rod to a firm structural support. Space rods to match pattern made by holes in top of ceiling mount brackets.
5. Thread one nut onto each rod.

**CAUTION:** The size and weight of the OM 3510 requires two persons or mechanical means to lift and hold during mounting.

6. Raise unit up to threaded rods and insert rods through ceiling mount brackets. Thread a second nut onto each rod from below bracket.
7. Level unit by tightening nuts against ceiling mount bracket.
8. Thread a third nut onto each rod and tighten against second nut to prevent loosening of nuts due to vibration.
9. Connect the unit to the oil mist source as explained in Step 6 of the wall mounting instructions.

**OIL DRAINAGE**

**NOTE:** Should captured oil be disposed of, make sure to follow local codes.

Provision for draining oil from unit is provided for by a 1" N.P.T. pipe coupling on the bottom of the unit. Drainage can be piped to a central collection system or collected in a bucket placed under the unit. In all cases a shut-off valve or drain trap is required to prevent air bypass through the drain opening. One of the drain systems shown in FIG. 4 should be used. Drain connections and lines are not provided.

**NOTE:** If a shut off valve is installed in the drain system, the unit must be emptied regularly to prevent oil from overflowing into the intake duct.

**ELECTRICAL CONNECTIONS**

1. Conduit electrical connections should be made by a qualified electrician, and must comply with local electrical codes.

**CAUTION:** Be sure that the designated circuit breaker is off until all wiring has been completed.

**NOTE:** It is recommended that a properly sized motor starter / protector be used in the supply circuit for 208-240V/460V/575V units. 120V units have thermally protected motors with on/off switches.

2. Make electrical connections as shown in wiring diagram to the wires protruding from the conduit on the side of the unit.
3. Check blower for proper rotation direction. Blower should rotate clockwise when viewed from the pulley end. If the blower rotates backwards, interchange two of the motor supply connections.
4. Check current draw of motor. Do not exceed AMPs specified.

**PRE-OPERATION CHECKLIST**

Before placing unit in service, check the following items:
- Check blower drive belt for proper tension. (Belt should deflect approximately 3/4" when firm pressure is applied midway between the pulleys.)
- Check that motor, blower, and drive pulleys are mounted securely.
- Make sure that both corners of every pocket in the filter bag is supported by the filter support rods and that filter support rods are fully engaged in their support brackets.
- Air flow direction arrows on the oil impingers / pre-filters must point toward the blower.
- Check that air intake and oil drain connections are air or oil tight.
- Make sure that all access panels, removed during installation, are replaced and the filter access door is closed.

Unit is now ready to be placed in service.

**AIR FLOW ADJUSTMENT**

The OM 3510 is equipped with variable diameter pulleys on the motor and blower to allow the air flow to be adjusted to the installation requirements. The pulleys are set for maximum air flow at the factory. The air flow rate can be reduced as follows:

1. Remove motor compartment access cover. Be careful to avoid tearing gasket material between door and cabinet.
2. Remove belt.
3. Loosen pulley adjustment set screw on motor pulley and screw adjustable shive out away from fixed shive. Tighten set screw onto flat of fixed screw (see FIG. 5).
4. Adjusting the motor pulley may require a size larger or smaller belt, depending on the application.
5. Replace belt and check belt tension. Proper tension should be between 1/2" and 3/4" deflection when belt is squeezed with normal pressure between fingers.
6. Replace motor compartment access cover.
7. Recheck for correct current draw of motor

**NOTE:** All filters and panels must be on unit and door closed for current measurements of motor.

**PRE-OPERATION CHECKLIST**

Before placing unit in service, check the following items:
- Check blower drive belt for proper tension. (Belt should deflect approximately 3/4" when firm pressure is applied midway between the pulleys.)
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- Make sure that both corners of every pocket in the filter bag is supported by the filter support rods and that filter support rods are fully engaged in their support brackets.
- Air flow direction arrows on the oil impingers / pre-filters must point toward the blower.
- Check that air intake and oil drain connections are air or oil tight.
- Make sure that all access panels, removed during installation, are replaced and the filter access door is closed.

Unit is now ready to be placed in service.

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6. Replace motor compartment access cover.
7. Recheck for correct current draw of motor

**NOTE:** All filters and panels must be on unit and door closed for current measurements of motor.
OPERATION

A. PRESSURE SWITCH ADJUSTMENTS
1. The pressure switch is preset at the factory to indicate (light on) dirty filters, but may need readjustment due to a desire for earlier or later filter changes, a different combination of filters, or because the set point shifted during shipping. The pressure switch is also orientation sensitive. To readjust the switch, remove the hole plug in the side of the unit for access to the adjustment screw. Make sure filters and pre-filters are installed in unit. Turn the unit on and place a piece of cardboard over the intake covering about 80 to 85% of the intake area. On a 3-inlet system, cover entirely two inlets and a little more than half of the area of the third inlet. With a standard screwdriver, turn the adjustment screw clockwise until the light goes off, or counterclockwise until the light comes on.
2. For more time between filter changes (less air flow), cover slightly more of the opening, and for less time between filter changes (more air flow), cover less of the opening.

B. GENERAL MAINTENANCE
1. Occasionally check the condition of the drive belt for tightness and wear.
2. Check the blower bearings for unusual wear and the blower wheel for debris and dirt. Clean when necessary.
3. Check the wiring for loose connections or cracked insulation.
4. No lubrication is required for the motor because it is a permanent pre-lube design. Excessive dirt / oil should be periodically removed.
5. Make sure oil is draining easily through drain pipe.

C. CHANGING FILTER
CAUTION: Always make sure that the unit is turned off before changing filters or servicing the unit.
1. The OM 3510 is equipped with a filter change light, or (optional) Magnahelic Gauge, which indicates when a filter needs to be replaced. If the differential pressure has been set properly, the light, or gauge signals the need for examination of the filters.
2. When the light comes on, or gauge reads high differential pressure, turn the unit off and remove the impinger and mesh pre-filter from the unit. Wash these pre-filters in a detergent solution to remove dirt and oil residue.
3. Rinse the pre-filters thoroughly with water, shake dry and replace in the unit with airflow direction pointing to the blower (replace pleated pre-filters if in use).
4. If the filter change light fails to go out, or the gauge continues to read high differential pressure, after replacing the pre-filter, then the oil bag filter may also need to be replaced.
5. Visually inspect the bag filter. If the pockets are loaded with oil and dirt, then remove the filter from the channel and insert a new filter.
6. Start the unit. The filter change light should be off, or the gauge reads low differential pressure and the unit should be operating properly.

INSTRUCTIONS FOR SIDE DISCHARGE BLOWER EXHAUST ON OM 3510
CAUTION: Read instructions completely before making changes.
1. The OM 3510 motor / blower module can be rotated so that exhaust air exits from the side of the unit. Before rotating motor / blower module be sure that all input power is disconnected and unit is turned off.
2. Remove motor access door and exhaust grille.
NOTE: Care is required when removing the panel to protect the blower outlet gasket.
3. Remove 5/16" hex bolts and washers that secure motor / blower module to filter module.
4. Rotate motor / blower module 90° as shown in figure 6.
5. Using 5/16" hex bolts and washers re-secure motor / blower module with filter module.

CAUTION: Due to relocation of internal components, some wiring may be loose. Be sure to retain wires so they will not become loose in air stream of blower inlet.
6. Reconnect input power and turn unit on. Check for proper air flow and blower rotations.

NOTE: Care is required to protect blower outlet gasket.
7. Reconnect input power and turn unit on. Check for proper air flow and blower rotations.
**UNITS WITH HEPA OR CHARCOAL OPTIONS FOR OM 3510**

1. On units with optional HEPA or charcoal filters, an adjustable filter track kit is used to complete the seal of these filters to the filter stop (see figures 7 & 8). If the unit was ordered with either a HEPA or charcoal filter, this adjustable filter track kit was included with the unit. If a HEPA or charcoal filter is ordered as an aftermarket item, the adjustable filter track kit should be ordered as well. Order Part No. 38036-01.

2. Each filter track kit is supplied with:
   - (1) 1pc. Filter track
   - (1) 2pc. Supports
   - (2) 1pc. Handle
   - (3) 4pc. Retaining brackets
   - (1) 1pc. Door stop bracket
   - (2) 3pc. Horizontal support
   - (3) 16pc. #8-32 self tapping hex screws.

**HEPA OR CHARCOAL AS SECOND MAIN FILTER**

1. Place supports (2) in cabinet at a dimension of 13 ¼” and secure with self tapping screw.
2. Place track (1) in cabinet so it rests upon supports and ½” diameter pin is located behind brackets on supports.
3. Place handle (3) on supports so that it rests in notches.
4. Lock ½” diameter rods on handle and track in place with brackets (4) and self tapping screws.
5. Place handle stop bracket (5) at a dimension of 15 ½” and secure with self tapping screws. This is to keep handle from rotating past 90° and allowing filter to loosen.
6. Horizontal support (6) is not used in this case.
HEPA OR CHARCOAL AS FIRST AND SECOND MAIN FILTERS

1. Place supports (2) in cabinet at a dimension of 24 15/16” and secure with self tapping screws.
2. Place track (1) in cabinet so it rests upon supports and ½” diameter pin is located behind brackets on supports.
3. Place handle (3) on supports so that it rests in notches.
4. Lock ½” diameter rods on handle and track in place with brackets (4) and self tapping screws.
5. Place handle stop bracket (5) at dimension of 27” and secure with self tapping screws. This is to keep handle from rotating past 90 deg. and allowing filter to loosen.
6. Place Horizontal Supports (6) 2 pc. on sides of the cabinet at a dimensions of 10” and (6) 1 pc. on rear of cabinet at 5” and secure with self tapping screws.

FIG.8
FILLING OF RCM MODULES

1. Remove bulk charcoal or purasorb from shipping carton by removing plastic bags within carton.

2. Set module on level surface. Remove fill cover by removing six 10-32 phillips head screws, that secure cover. Set cover aside (see figure 9).

3. Open the plastic bag by removing the tape, holding close. Pour the material from the plastic bag into the module through the slots. It may be necessary to slightly shake the module to assure an even fill. Excess material may be saved by resealing the plastic bag.

NOTE: Slow pouring will minimize dust that will be present during pouring.

4. After filling module, discard plastic bag and reinstall fill cover removed in step 2.

NOTE: The OM 3510 requires two modules when used as a second main filter and four modules when used as a first and second main filter.

5. With Filter track in place and handle pulled out away from cabinet load RCM / HEPA modules into track.

NOTE: Make sure modules are seated properly into track and stacked evenly.

6. With filters in place rotate handle 90° and lock filter modules in place.

FIG.9
OPTIONAL SILENCER INSTALLATION

1. Remove Exhaust Grille from unit as shown in FIG. 10.
2. Slide Silencer over Blower Assembly.
3. Align holes from Silencer with those located on sides of the Blower Assembly.
4. Attach Silencer to Blower Assembly using 3/8" bolt, lockwasher, & flat washer.
5. Center Exhaust Grille over hole in Silencer & attach using 8-32 self tapping machine screws.

FIG. 10
<table>
<thead>
<tr>
<th>ITEM</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
<th>ITEM</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
<th>ITEM</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
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<td>38071-01</td>
<td>Cabinet Weldment</td>
<td>8</td>
<td>P1710</td>
<td>4.95&quot; Blower Pulley</td>
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<td>38024-01</td>
<td>Inlet Plenum</td>
<td>9</td>
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<td>P3505</td>
<td>Pressure Switch</td>
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<td>38049-01</td>
<td>Wall Bracket (2 ea. required)</td>
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<td>38011-02</td>
<td>Motor Access Panel</td>
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<td>P1372</td>
<td>Door Latch (2 ea. required)</td>
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<td>P3498</td>
<td>Blower (Standard)</td>
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<td>1 1/2 HP, 5/8&quot; Shaft, Motor Pulley</td>
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<td>38010-01</td>
<td>Blower Access Panel</td>
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<td>P3214</td>
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</tbody>
</table>

**NOT SHOWN**
- Optional Floor Stand
- Silencer
- 70% Washable Pre-Filter
- 96% Washable Pre-Filter
- Pleated Pre-Filtet
- Aluminum Mesh Pre-Filter
- Baffle Impinger
- Pleated Pre-Filter 4"
- 95% HEPA Filter
- 99.97% HEPA Filter
- 55% Long Bag
- 95% Long Bag
- 95% Oil Mist Bag
- 55% Duo Cube
- 95% Duo Cube
- 95% Short Bag
- 95% Short Oil Mist Bag
- Max Grid Panel Filter
- 4" Mist-xfilter (Chevron)
- ROM Module
OM 3510 Wiring Diagram
## TROUBLESHOOTING CHART

**CAUTION:**
Before disassembling the unit or doing any inspection of the parts, make certain that the power has been cut off and the blower has come to a complete stop. Never run the unit with the access door open or removed.

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit Fails to Start</td>
<td>Dead Power Line</td>
<td>Check the Circuit and Switch</td>
</tr>
<tr>
<td></td>
<td>Blown Fuse</td>
<td>Replace Fuse</td>
</tr>
<tr>
<td></td>
<td>Loose Wire in Terminal Box</td>
<td>Reconnect Wire</td>
</tr>
<tr>
<td></td>
<td>Burned Out Motor</td>
<td>Replace Motor</td>
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<tr>
<td>Unit Runs Slowly or</td>
<td>Wired for Wrong Voltage</td>
<td>Check Input Voltage</td>
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<tr>
<td>Inadequate Capture</td>
<td>or Improper Rotation</td>
<td>Check Wiring Diagram</td>
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<tr>
<td>Velocity</td>
<td>Dirty Filters</td>
<td>Service Filters</td>
</tr>
<tr>
<td></td>
<td>Obstruction in Hose/Arm Assembly</td>
<td>Reach into Hood and</td>
</tr>
<tr>
<td></td>
<td>Pulleys Set For Static</td>
<td>Remove Obstruction</td>
</tr>
<tr>
<td>Vibration</td>
<td>Loose Mounting Bolts</td>
<td>Tighten Bolts</td>
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<tr>
<td></td>
<td>Foreign Objects in Blower</td>
<td>Remove Access Door and</td>
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<tr>
<td></td>
<td>Dirty Disposable Filters</td>
<td>Remove Objects</td>
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<td>Obstruction in Hose/Arm Assembly</td>
<td>Service Filters</td>
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<tr>
<td>Unit tripping Breaker</td>
<td>Current Draw of Motor</td>
<td>Adjust or Change Pulleys</td>
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<tr>
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<td>To High</td>
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</tr>
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</table>

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